

Installation Instructions For Set Screw Lo-Profile Gas Block and Gas Tube

What you'll need:

1. Lo-Profile Gas block GB-LP750 or GB-LP936
2. Proper length gas tube for application
3. Pin punch
4. Hammer
5. 3/32" Allen wrench
6. Loctite Blue (optional)



1. Locate the gas port hole in the gas tube.



2. Locate the roll pin hole in the gas tube.



3. Insert gas tube into gas block gas port down.



4. Align roll pin hole and insert roll pin.

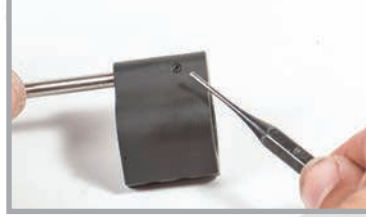


5. Use punch and hammer to set roll pin.



DO NOT use excessive force to set roll pin.

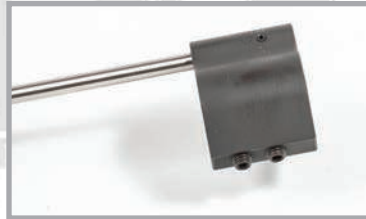
6. Properly set roll pin.



7. Start Set screw using 3/32" Allen wrench.



8. Assembled Gas block and Gas tube.



9. Location of Set screw dimples on barrel.



10. Location of Gas port hole on barrel.



11. Slide assembled Gas block and tube onto barrel.



DO NOT push the gas block against the shoulder of the barrel. You must leave a 1/32" gap between the shoulder of the barrel and the gas block.

12. Align and insert Gas tube into upper receiver.



13. Gas tube location in upper receiver.



14. Align with dimples and snug down set screws.



15. Visually verify centered alignment and tighten set screws.



Be certain that the top of the gas block is aligned with the top of the barrel. Hold the firearm in the shooting position and look down the barrel at the gas block, checking for alignment.

Firmly tighten the set screws and re-check alignment. Use a little blue Loctite on the screws to make sure they do not loosen up.

16. Properly installed Gas system.



Before test firing the firearm, be sure all components are installed and tightened correctly. It is recommended that you bench fire the firearm first to be sure everything is operating correctly.